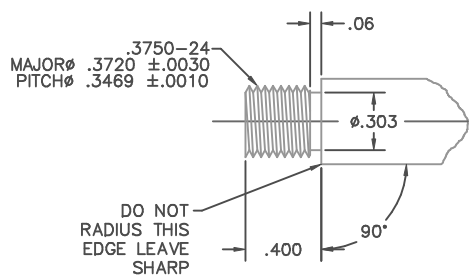
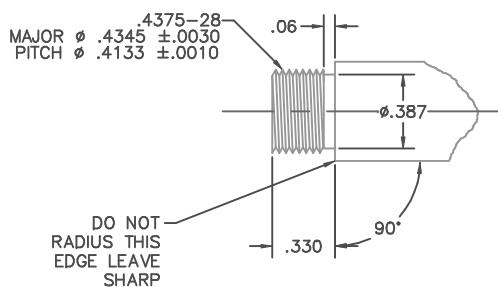


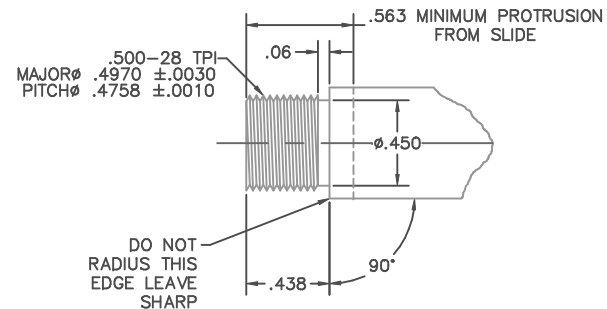
3/8-24 TPI
RIMFIRE



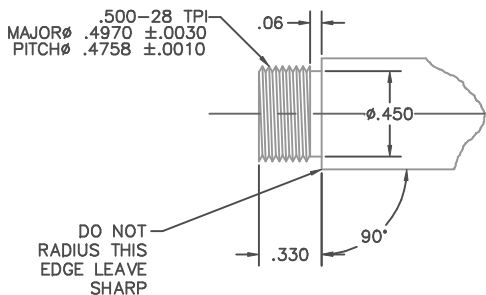
7/16-28 TPI
RIMFIRE



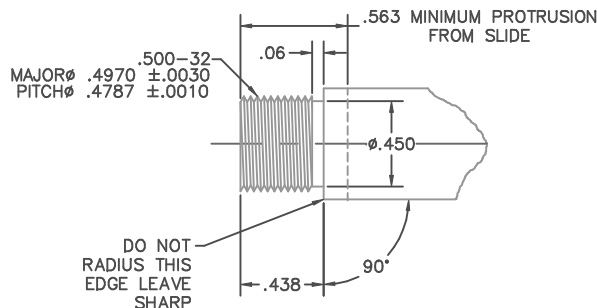
1/2-28 TPI
RIMFIRE OR CENTERFIRE PISTOL
EXCEPT BERETTA 92



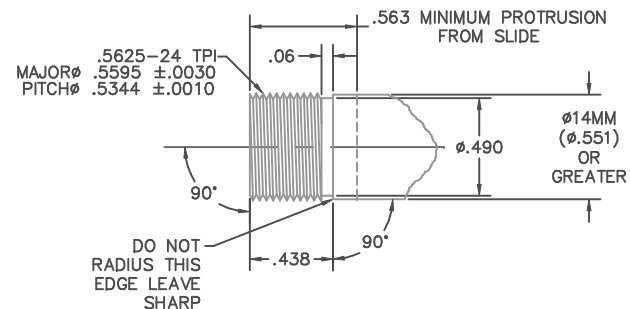
1/2-28 TPI
BERETTA 92 9MM STANDARD



1/2-32 TPI
RIMFIRE OR CENTERFIRE PISTOL
EXCEPT BERETTA 92



9/16-24
CENTERFIRE HANDGUNS WITH
Ø14MM (Ø.551) OR GREATER
BARRELS



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
ANGLES ± 0 30'0"
.XX DECIMALS ±.01
.XXX DECIMALS ±.005
PART SHALL BE FREE OF ALL
BURRS
BROKEN EDGES .005 MAX R
FILLETS .005 MAX R
SURFACE ROUGHNESS 125
CONCENTRICITY ±.003

MATERIAL:

HEAT TREAT

DRAFTSMAN

CHECKER

PROJECT ENG.

PROTECTIVE FINISH:

DATE

ADVANCED ARMAMENT CORPORATION
1434 HILLCREST ROAD, NORCROSS, GA 30093
PHONE: (770) 925-9988 - FAX: (770) 925-9989

BARREL THREADING
GUIDE

SIZE
B

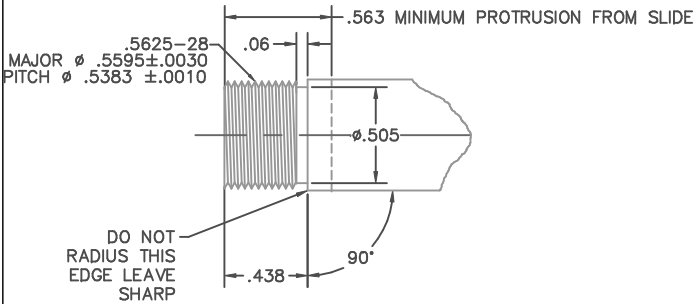
DRAWING NUMBER
BARREL_THREADING_GUIDE

SCALE:

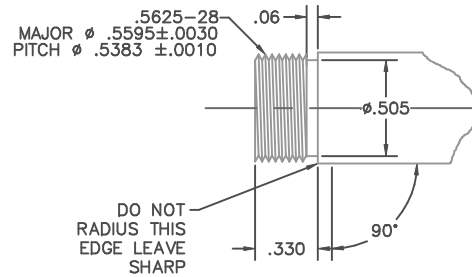
SHEET 1

NEXT ASSY USED ON QTY REQ

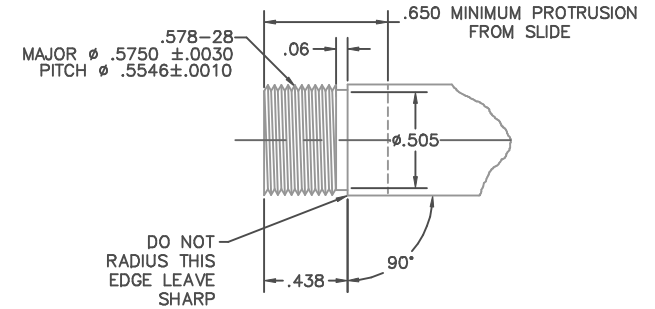
9/16-28 TPI
RIMFIRE OR CENTERFIRE PISTOL
EXCEPT BERETTA 96



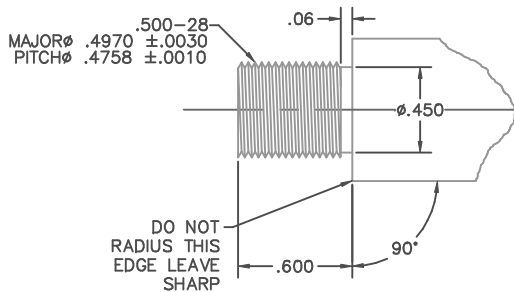
9/16-28 TPI
BERETTA 96



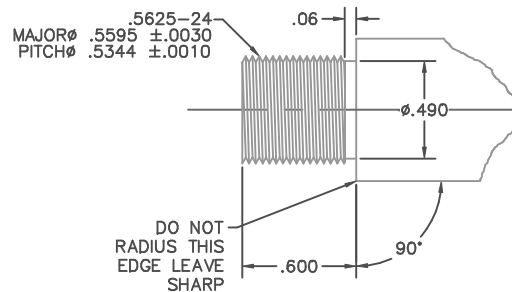
STANDARD DIAMETER 1911 AND
SIG P-220 (AND ANY .45 CAL.
BARREL LESS THAN Ø16MM)



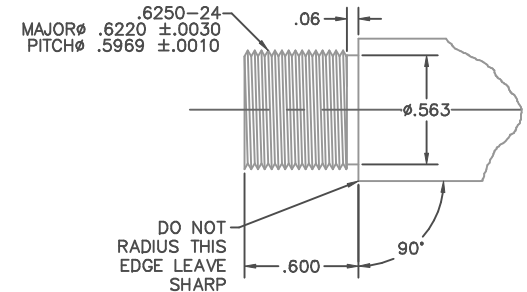
1/2-28 TPI
CENTERFIRE RIFLE AND
FOR M4-2000 FLASH HIDER



9/16-24
CENTERFIRE RIFLE AND 762-SD
DIMS SAME FOR LEFT HAND AND
RIGHT HAND THREAD.



5/8-24
CENTERFIRE RIFLE AND 762-SD



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
ANGLES ± 0 30'0"
.XX DECIMALS ±.01
.XXX DECIMALS ±.005
PART SHALL BE FREE OF ALL
BURRS
BROKEN EDGES .005 MAX R
FILLETS .005 MAX R
SURFACE ROUGHNESS 125
CONCENTRICITY ±.003

MATERIAL:

HEAT TREAT

DRAFTSMAN

CHECKER

PROJECT ENG.

PROTECTIVE FINISH:

DATE

ADVANCED ARMAMENT CORPORATION
1434 HILLCREST ROAD, NORCROSS, GA 30093
PHONE: (770) 925-9988 - FAX: (770) 925-9989

BARREL THREADING
GUIDE

SIZE
B

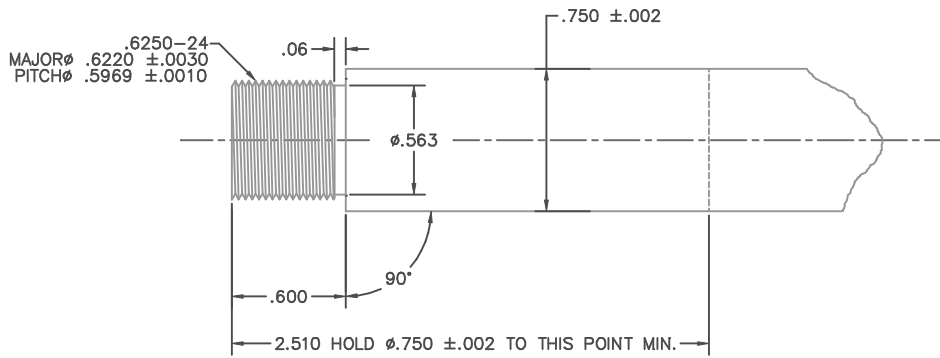
DRAWING NUMBER
BARREL_THREADING_GUIDE

SCALE:

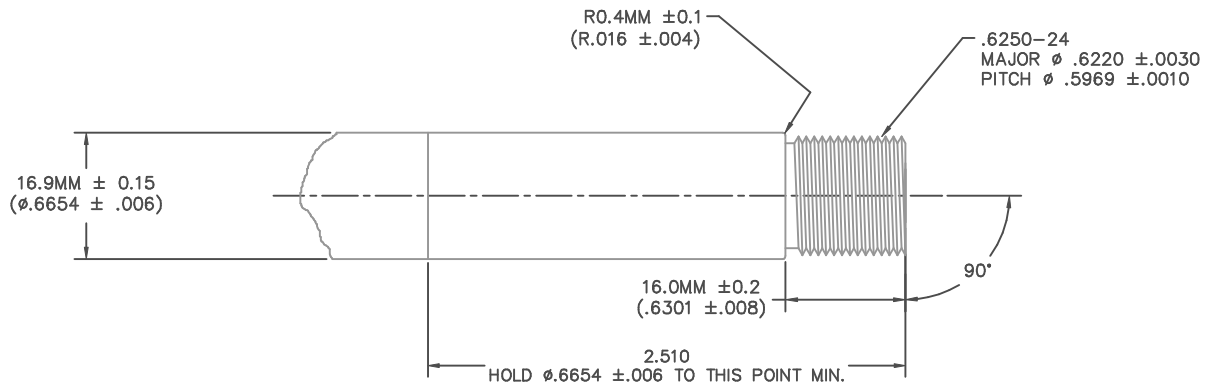
SHEET 2

NEXT ASSY USED ON QTY REQ

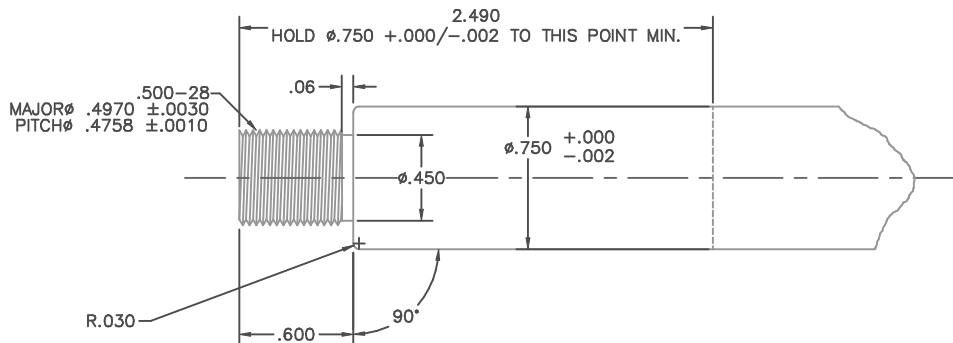
MUZZLE THREADING AND CONTOUR – SCAR HEAVY COMMERCIAL – FOR FLASH HIDERS WITH ϕ .755 I.D. REAR SOCKET.



MUZZLE THREADING AND CONTOUR – SCAR HEAVY COMMERCIAL – FOR FLASH HIDERS WITH ϕ .670 I.D. REAR SOCKET.



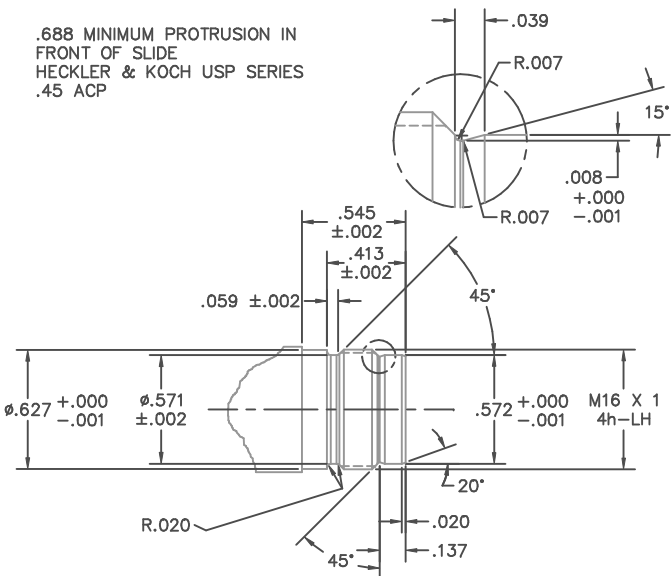
MUZZLE THREADING AND CONTOUR – M4-SPR SILENCER



			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ANGLES \pm 0 30'0" .XX DECIMALS \pm 01 .XXX DECIMALS \pm 005 PART SHALL BE FREE OF ALL BURRS BROKEN EDGES .005 MAX R FILLETS .005 MAX R SURFACE ROUGHNESS 125 CONCENTRICITY \pm .003	MATERIAL: HEAT TREAT	DRAFTSMAN	DATE	ADVANCED ARMAMENT CORPORATION 1434 HILLCREST ROAD, NORCROSS, GA 30093 PHONE: (770) 925-9988 - FAX: (770) 925-9989
					CHECKER	PROJECT ENG.	
NEXT ASSY	USED ON	QTY REQ				SIZE B	DRAWING NUMBER BARREL_THREADING_GUIDE
						SCALE:	SHEET 3

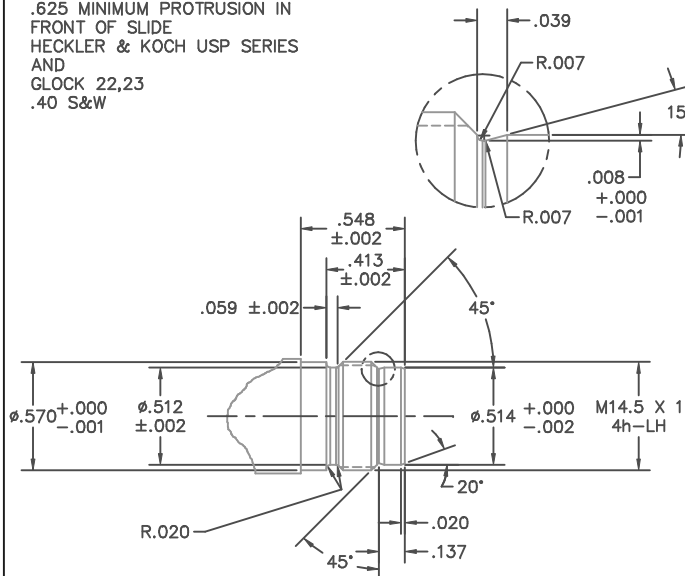
M16 X 1 LEFT HAND (EUROPEAN)

.688 MINIMUM PROTRUSION IN FRONT OF SLIDE
HECKLER & KOCH USP SERIES
.45 ACP



M14.5 X 1 LEFT HAND (EUROPEAN)

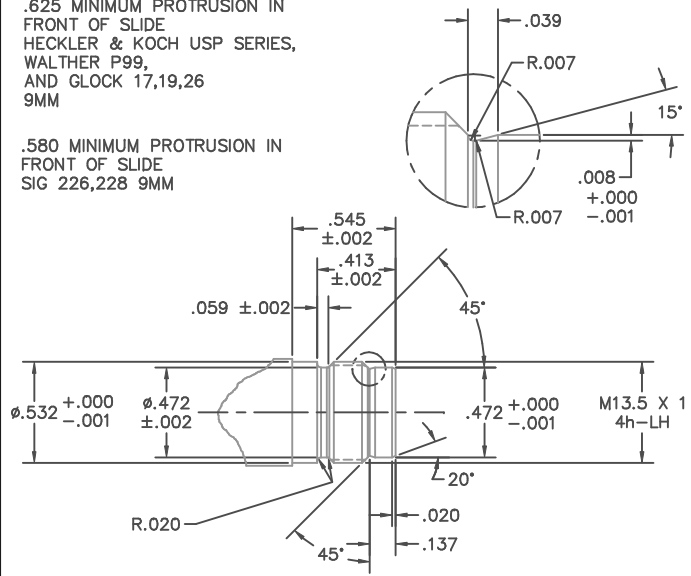
.625 MINIMUM PROTRUSION IN FRONT OF SLIDE
HECKLER & KOCH USP SERIES
AND
GLOCK 22,23
.40 S&W



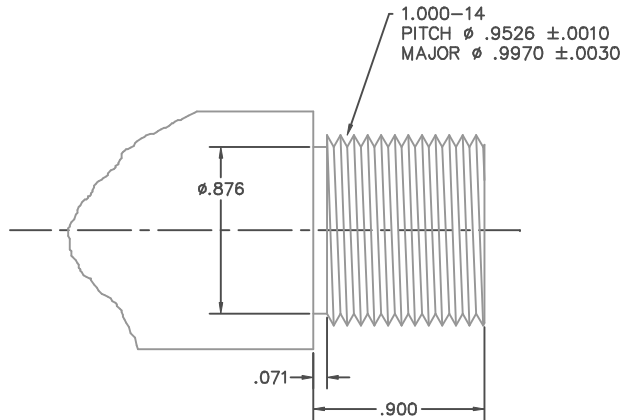
M13.5 X 1 LEFT HAND (EUROPEAN)

.625 MINIMUM PROTRUSION IN FRONT OF SLIDE
HECKLER & KOCH USP SERIES,
WALTHER P99,
AND GLOCK 17,19,26
9MM

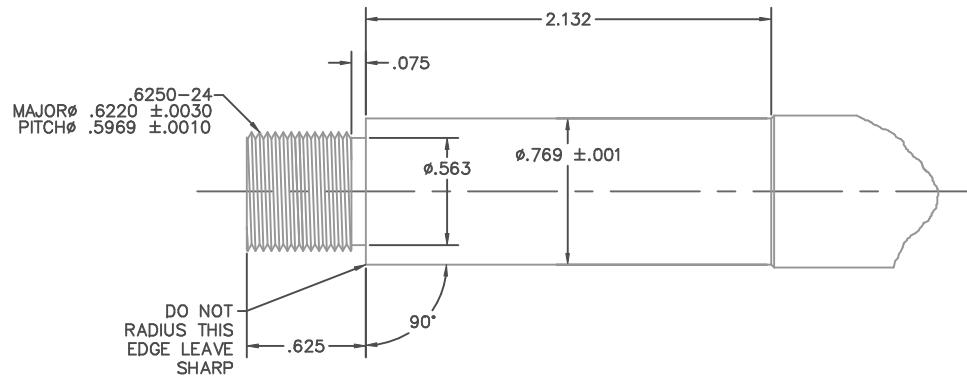
.580 MINIMUM PROTRUSION IN FRONT OF SLIDE
SIG 226,228 9MM



1-14 TPI FOR AAC CYCLOPS .50



MUZZLE THREADING AND CONTOUR – ARMALITE SASS RIFLE S3-R SILENCER



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
ANGLES ± 0 30'0"
.XX DECIMALS ±.01
.XXX DECIMALS ±.005
PART SHALL BE FREE OF ALL
BURRS
BROKEN EDGES .005 MAX R
FILLETS .005 MAX R
SURFACE ROUGHNESS 125
CONCENTRICITY ±.003

MATERIAL:

HEAT TREAT

DRAFTSMAN

CHECKER

PROJECT ENG.

PROTECTIVE FINISH:

DATE

ADVANCED ARMAMENT CORPORATION

1434 HILLCREST ROAD, NORCROSS, GA 30093

PHONE: (770) 925-9988 - FAX: (770) 925-9989

BARREL THREADING GUIDE

SIZE

B

DRAWING NUMBER

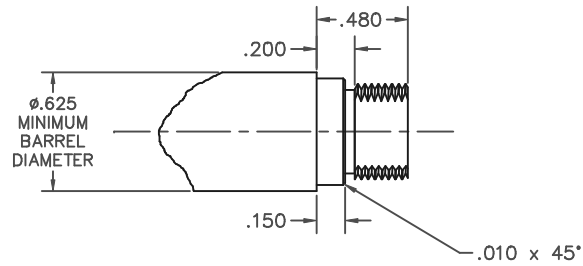
BARREL_THREADING_GUIDE

SCALE:

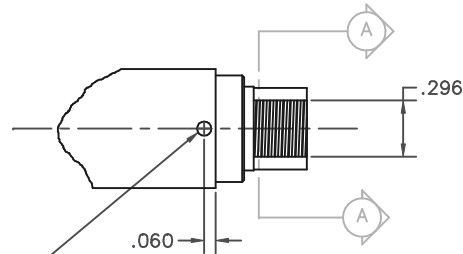
SHEET 4

NEXT ASSY USED ON QTY REQ

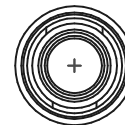
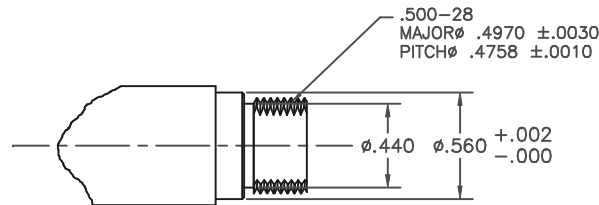
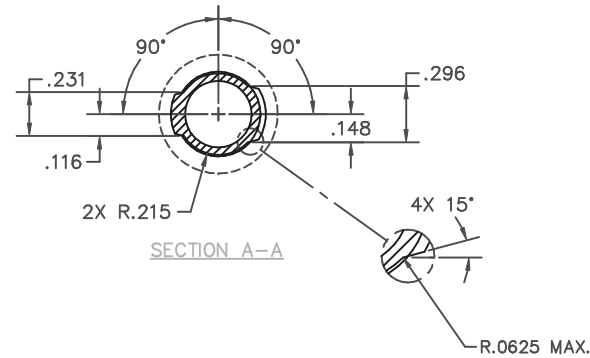
NOTE: TO CUT THE INTERRUPTIONS IN THE THREADS TO UTILIZE THE FAST-ATTACH FEATURE OF THE PRODIGY AND AVIATOR, FIRST MACHINE THE HOST WEAPON BARREL WITH THE INDICATED FEATURES AND .500-28 THREAD. TEST FIT THE SUPPRESSOR ON THE BARREL, AND NOTE THE LOCATION OF THE REFERENCE DIMPLE ON THE SUPPRESSOR. IDEALLY, THIS REFERENCE DIMPLE WILL BE LOCATED AT THE 9 O-CLOCK POSITION ON THE HOST WEAPON BARREL (WHEN VIEWED FROM THE REAR) WHEN THE SUPPRESSOR IS THREADED TO THE HOST WEAPON BARREL HAND-TIGHT. THE SHOULDER LOCATED .480 FROM THE HOST WEAPON MUZZLE CAN BE TRIMMED BACK TO ACHIEVE THE DESIRED 9 O-CLOCK POSITION OF THE REFERENCE DIMPLE.



ONCE THE BARREL HAS BEEN ADJUSTED SO THAT THE REFERENCE DIMPLE ON THE SUPPRESSOR IS AT THE 9 O-CLOCK POSITION WHEN THE SUPPRESSOR IS FITTED TO THE BARREL HAND-TIGHT, A CORRESPONDING REFERENCE DIMPLE CAN BE MACHINED ONTO THE HOST WEAPON BARREL AT THE 12 O-CLOCK POSITION. THE INTERRUPTION OF THE THREADS ON THIS PART CAN ONLY BE MACHINED AFTER THE SILENCER HAS BEEN INSTALLED ON THE HOST WEAPON BARREL AND BEEN REFERENCE DIMPLED PER THIS PRINT. THE LOCATIONS OF THE INTERRUPTIONS ARE BASED OFF THIS REFERENCE DIMPLE.



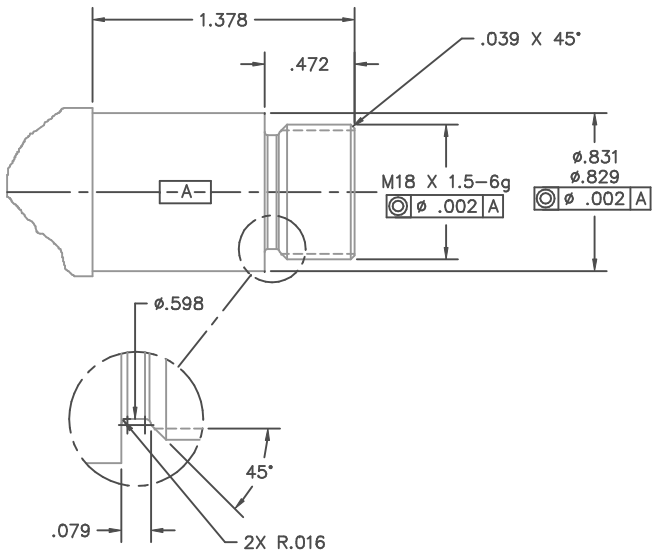
DIMPLE PART USING A ϕ .125 BALL END CUTTER AND PLUNGING IT TO A DEPTH OF .025 IN THIS LOCATION. (SEE NOTE)



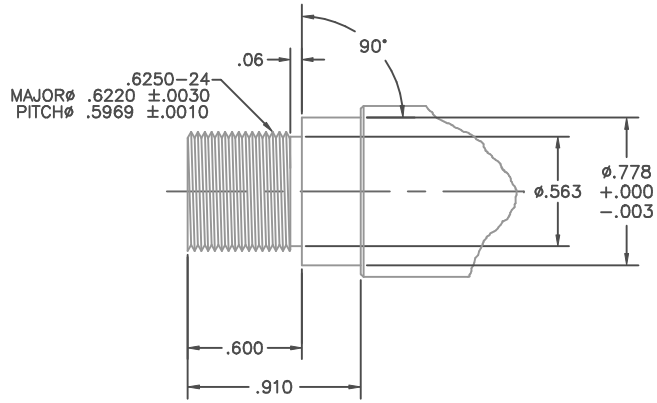
PATENT PENDING

			<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ANGLES \pm 0 30'0" .XX DECIMALS \pm.01 .XXX DECIMALS \pm.005 PART SHALL BE FREE OF ALL BURRS BROKEN EDGES .005 MAX R FILLETS .005 MAX R SURFACE ROUGHNESS 125 CONCENTRICITY \pm.003</p>	MATERIAL:	DRAFTSMAN	DATE	ADVANCED ARMAMENT CORPORATION		
					CHECKER	1434 HILLCREST ROAD, NORCROSS, GA 30093		PHONE: (770) 925-9988 - FAX: (770) 925-9989	
					PROJECT ENG.	<h1>BARREL THREADING GUIDE</h1>			
					PROTECTIVE FINISH:				
NEXT ASSY	USED ON	QTY REQ	HEAT TREAT	SIZE	DRAWING NUMBER		BARREL_THREADING_GUIDE		
				B					
				SCALE:			SHEET 5		

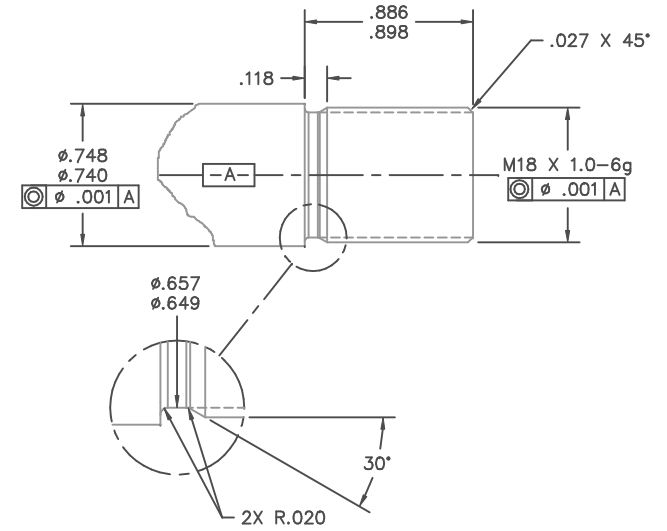
M18 X 1.5 (AI .338)



5/8-24 FOR FLASH HIDER WITH
Ø.781 REAR SOCKET



M18 X 1 (SSG-3000)



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
ANGLES ± 0 30'0"
.XX DECIMALS ±.01
.XXX DECIMALS ±.005
PART SHALL BE FREE OF ALL
BURRS
BROKEN EDGES .005 MAX R
FILLETS .005 MAX R
SURFACE ROUGHNESS 125
CONCENTRICITY ±.003

MATERIAL:

HEAT TREAT

DRAFTSMAN

CHECKER

PROJECT ENG.

PROTECTIVE FINISH:

DATE

ADVANCED ARMAMENT CORPORATION
1434 HILLCREST ROAD, NORCROSS, GA 30093
PHONE: (770) 925-9988 - FAX: (770) 925-9989

BARREL THREADING
GUIDE

SIZE
B

DRAWING NUMBER
BARREL_THREADING_GUIDE

SCALE:

SHEET 6

NEXT ASSY USED ON QTY REQ